

CRIMINAL & JUVENILE JUSTICE PLANNING ADVISORY COUNCIL **MEETING AGENDA**

Polk County River Place 2309 Euclid Avenue, Room 3A Des Moines, IA

> November 20, 2013 10:00 a.m. to 11:15 a.m.

I. Call to Order, Welcome, and Introductions

II. Approval of Minutes—September 11, 2013*

III. **Division Update**

IV. Review of December, 2013 Report*

٧. **Other Matters Arising**

VI. Adjournment Thomas Ferguson, Chair

Thomas Ferguson, Chair

Paul Stageberg, Administrator

Paul Stageberg, Administrator

Thomas Ferguson, Chair

*Denotes action